

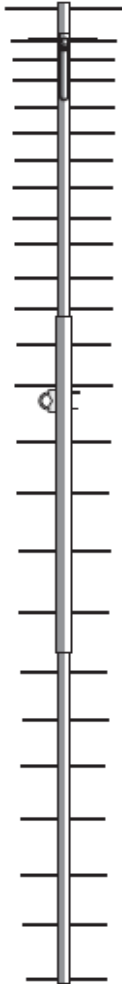
Directive Systems & Engineering

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25 Element 7.4 wl. K1FO Designed Yagi, Model DSEFO432-25



ELECTRICAL SPECIFICATIONS

Frequency range: MHz 430-435
 Gain: dBd..... 16.5
 Impedance: Ohms..... 50
 Connector type..... Type N(F) UG-58/U
 Front -to- back ratio: dB..... \cong 21
 SWR: Typical at resonance..... 1.2:1
 Beamwidth: degrees
 E- Plane 22°
 H- Plane 23°
 Sidelobe level: decibels
 E- Plane -17
 H- Plane -16
 Power rating, Continuous: Watts 750
 Stacking Distance: ft. (m)
 E- Plane..... 5'10" (1.778m)
 H- Plane..... 5'6" (1.676m)

MECHANICAL SPECIFICATIONS

Boom length: in. (m.)..... 17'3" (5.26)
 Turning radius: in. (m.)..... 9'6" (2.90)
 Weight Assembled: Lbs (kg.)..... 8.5 (3.86)
 Max mast size: in. (cm.)..... 2 (5.08)
 Wind surface area: Ft (m.) 1.4 (.13)
 Wind Survival: Mph (km/hr)..... 100 (160)

PARTS LIST

Note: All hardware is Stainless Steel unless otherwise noted.

Boom		Boom-to-Mast Hardware	
1 1/4" OD x 0.058" x 72" rear w/ coax/balun assy. attached	1	5/16" x 2" U-bolt	2
1 1/4" OD x 0.058" x 72" front	1	5/16" Nut	4
1 3/8" OD x 0.058" x 70" center	1	5/16" Split lock washer	4
		5/16" Flat washer	4
		1/4" x 1 3/4" U-bolt	2
Element bundle		1/4" Nuts	4
3/16" Element	25	1/4" Split lock washer	4
Brass T-arm	2	1/4" Flat washer	4

Anti-Seize Compound - Apply a small amount of the supplied Anti-Seize Compound to the aluminum joints and to the threads of the U-Bolts to prevent galling.

Hardware Bag		Boom to Mast plate	
T-arm shorting bar	2	Anti-Sieze Compound	1
Hex wrench	1	Element assembly tool	1
8-32 x 1 3/4" Machine screw	2		
#8 Split lock washer	2	Assembly instructions	1
#8 Nut	2		
1 1/4" Black End Cap	2		
1 1/2" Hose Clamp	2		
3/16" Element insulator	53		
3/16" Keeper	53		

CAUTION: *While we strive to remove all burrs from all machined parts, there is always the possibility of sharp edges. We strongly suggest checking the edges and use a fine file, or 400 grit sandpaper, to remove any burrs that may have been left.*

Tools needed: #1 Phillips screw driver

small flat bade screw driver

soldering gun or large iron

rosin core solder

large needle nosed pliers

keeper installation tool (supplied with kit)

ruler with metric millimeter markings

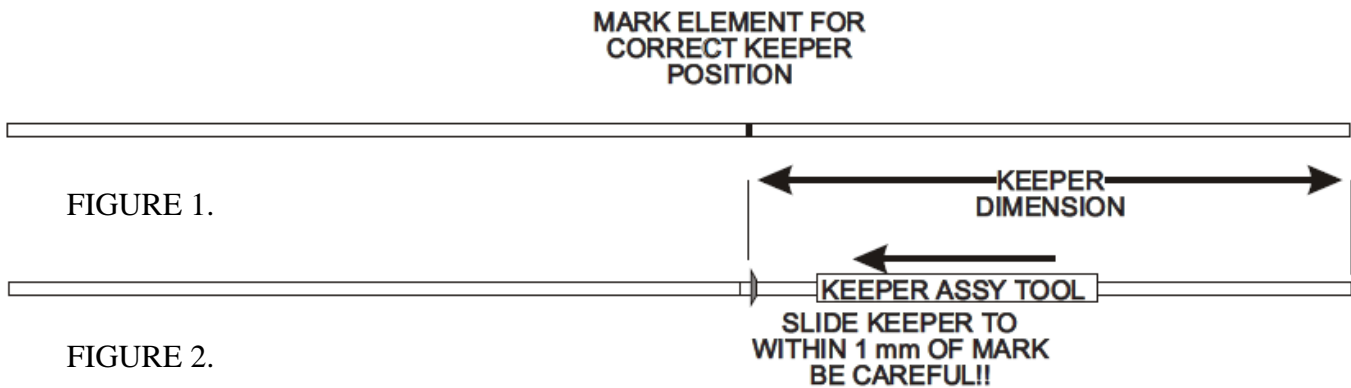
marking pencil

BEFORE INSTALLING YOUR NEW ANTENNA, PLEASE BE SURE TO READ THE ENCLOSED WARNING PAMPHLET.

ASSEMBLY INSTRUCTIONS

- 1) The antenna components should be removed carefully from the shipping container and the individual parts counted and checked for completeness. Be careful to check all tubing pieces for elements and hardware that may be packed inside.
- 2) The boom consists of three pieces of tubing. The rear boom section already has the balun & driven element connector attached. Assemble the rear and center boom sections aligning the colored marks and slide the stainless steel hose clamp over the slotted portion of the center boom piece. Align the #8 hardware mounting holes and install an 8-32 X1 3/4" machine screw, lock washer and hex nut and tighten. Likewise, assemble the center and front boom sections.
- 3) Install all of the element insulators by pressing them into the holes in the boom. They will snap in place and should not fall out. We include a couple of extras just in case!

4) The element bundle contains all of the elements needed for assembly. Take time to inventory each one and check off each dimension with Table 1. Some elements vary by 1 or 2mm in overall length, so extreme care in measuring is called for here. Arrange elements in order of descending size and mark each element with a scribe for proper location of the "keeper" (see Table 1 again and Figure 1). The reflector is the longest element, and each succeeding director is slightly shorter. DIR # 23 is the shortest. The keeper must be installed as shown in Figure 2; using the keep installation tool supplied, slide the keeper to within a mm of the scribed line. Note that the keeper is a one-way device only. If you go past the scribed line, you must continue to the element end and start the process over. Place the first keeper on all elements.



5) You are now ready to install the elements on the boom. You must start at one end and work your way, in order, to the far end of the boom. Lay out the elements in ascending or descending order as appropriate. Note that the driven element is brass rod, but is installed as the other elements. Push element through insulator on one side about $\frac{1}{2}$ " to set locking tabs. Now insert the element from the other side through both insulators and install the second keeper on the opposite side of the boom from the first keeper.

(See Figure 3) Check that the element is centered before you snug up both keepers. A positioning error of $\pm 1\text{mm}$. or 0.040 " is acceptable. At this point, if you tighten the keepers and the element is not centered, you will have to cut one of the keepers to remove the element and start again. Some extra keepers are supplied, but care is definitely required here. Check your work as you go! Proceed with the next element in similar fashion. Note that the driven element is brass tube, but otherwise is installed the same as the other elements. Check off each element on Table 1 to monitor your progress. Double-check element lengths one last time before final installation on the boom.

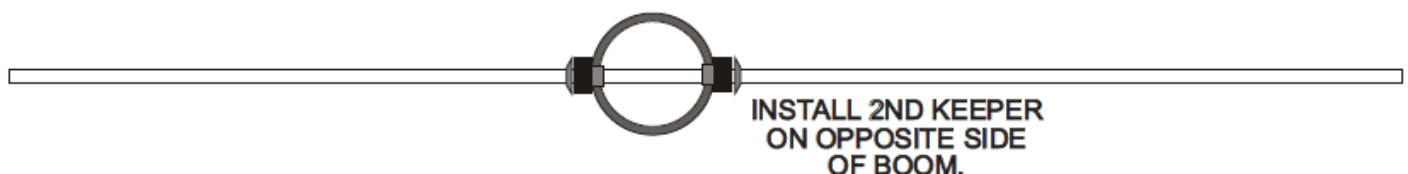


FIGURE 3.

6) The driven element and T-Match assembly are built as shown in Figures 4 & 5 and the photographs below.

7) Locate the two brass T-arms. Both are preformed- one is straight while the other is bent and on one end. Locate also the brass T-match straps, and position them on the brass driven element as shown in Figure 4.

8) Referring to photo 1, push the pre-formed T-arm into the hole in the standoff insulator which has the hole rotated up slightly for easier installation.

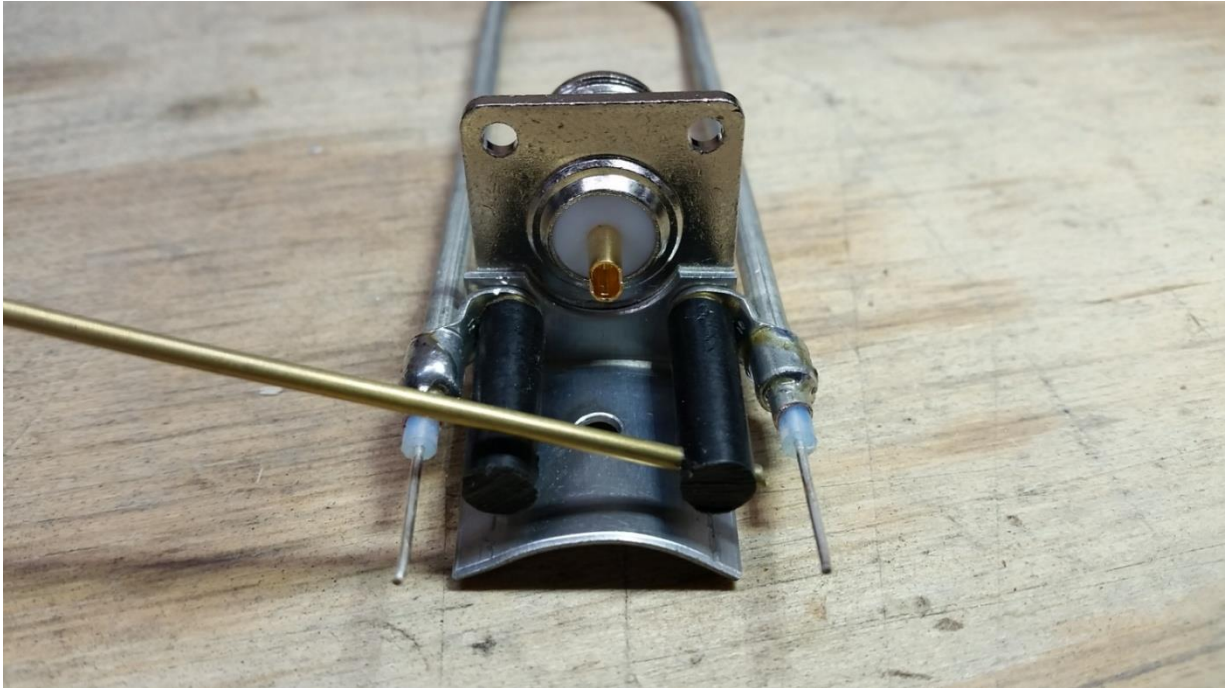


Photo 1

9) Push the T-arm all the way through as shown in photo 2.



Photo 2

- 10) Once the T-arm is inserted all the way as in photo 2, slightly loosen the screw holding the insulator with a screw driver.
- 11) Rotate the T-arm so the end of the T-arm fits into the solder cup on the N connector (see photo 3) and tighten the screw.

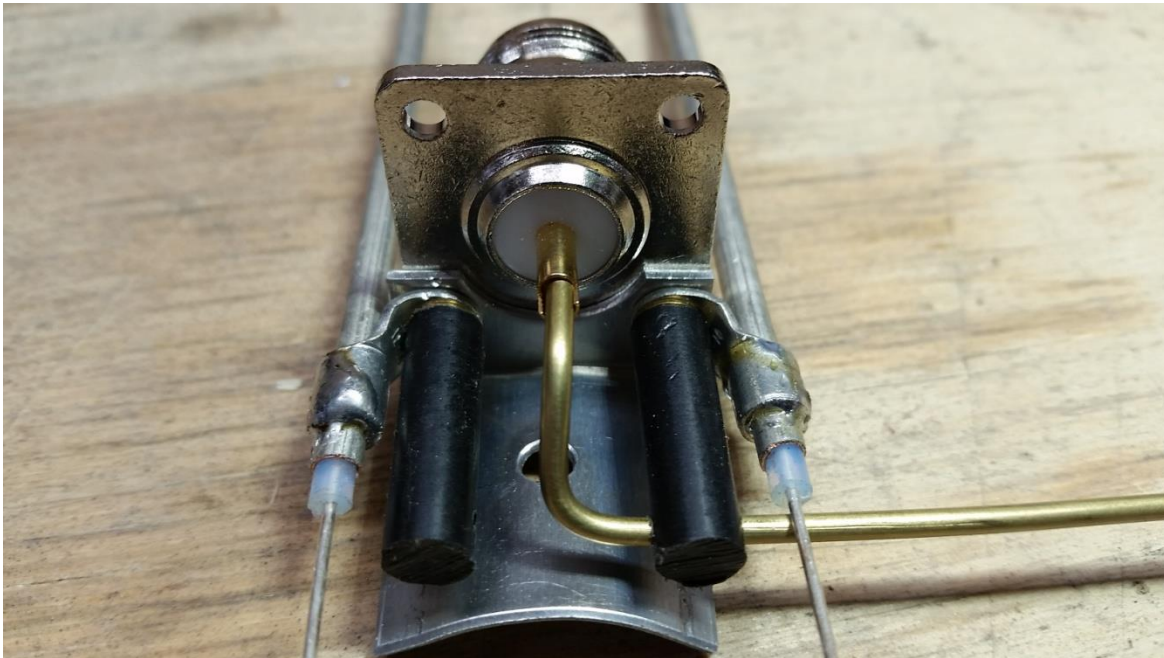


Photo 3

- 12) Next, insert the straight T-arm into the other standoff insulator until it is flush with the inside edge (see photo 4).

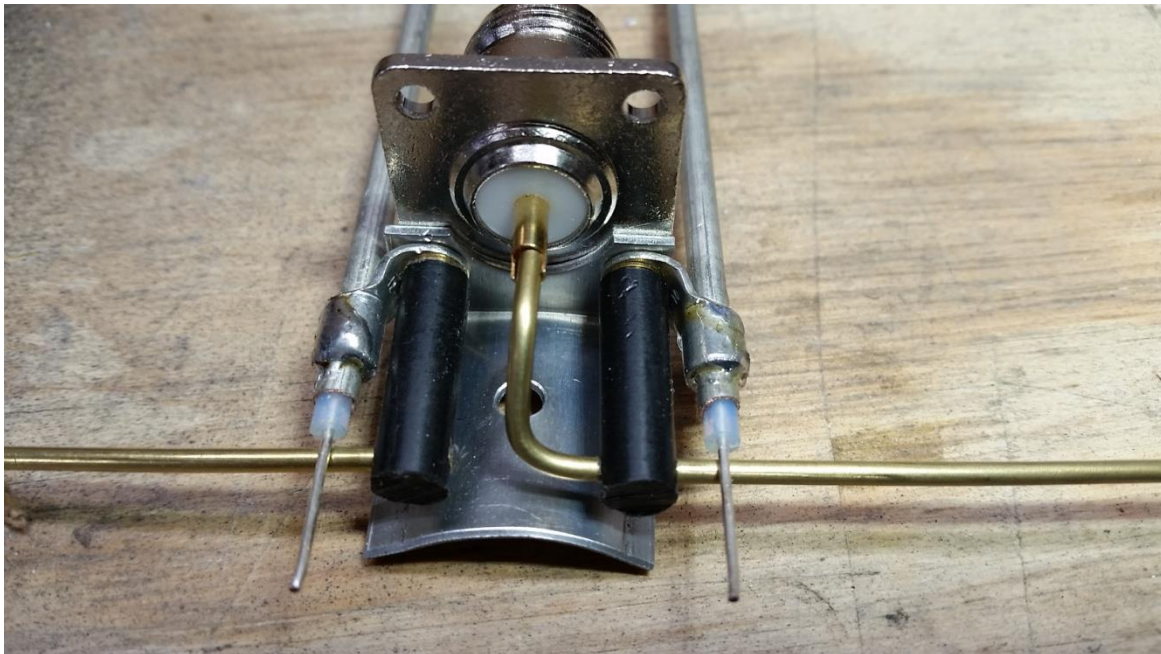


Photo 4

- 13) Last, wrap the balun center conductor around the T-arms and solder (see photo 5)



Photo 5

- 14) Slide the T-match bars over the driven element and T-arms. The dimensions below are a good starting point; however, to ensure the minimum SWR at your operating frequency, we recommend using an antenna analyzer or SWR bridge to obtain the lowest SWR. Once the lowest SWR is found, tighten the set screws.

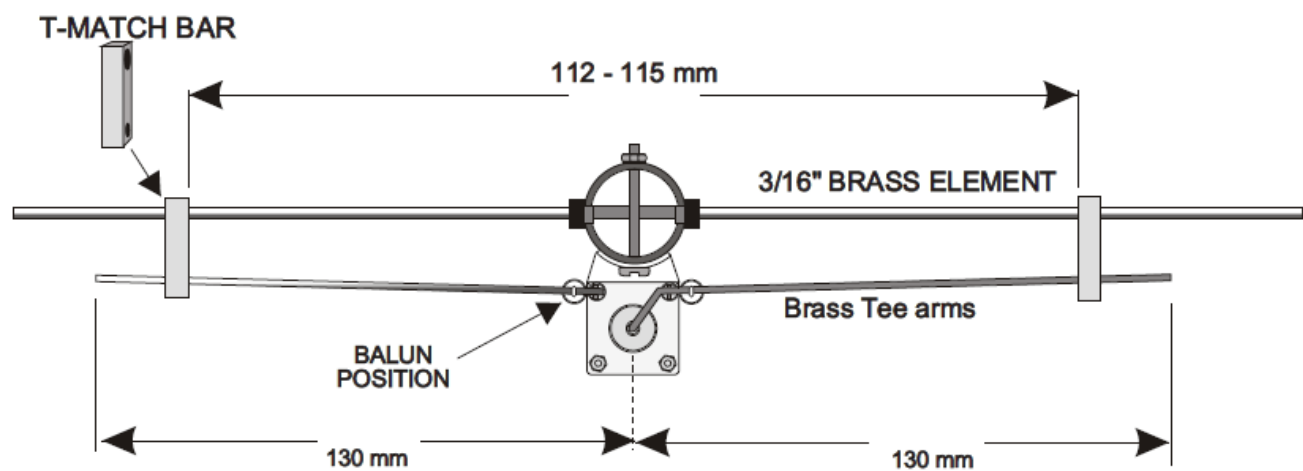


FIGURE 4.

If you are installing multiple antennas, please be sure that you build each antenna with the same T-match wire orientation. In the above drawing, the center pin goes to the right hand side of the antenna as viewed from the back of the connector. Make sure both antennas do the same! Proper phase relationship is very important here!

If you wish to check your work, now is the time to apply power to the antenna. Any work around RF energy should be done carefully. We do not recommend standing next to an antenna with many watts of 432 MHz energy radiating around it. An MFJ 259 analyzer, Comet CAA-500 or VNA can also be used. The T-Match straps may be adjusted with power applied and the point of best match can be found quickly, easily and more accurately than that with an amateur transmitter and wattmeter connected. Generally, good watt meters can reliably indicate SWR down to about 1.2:1.

The aperture of this antenna is large enough so that you must elevate the antenna a minimum of 7 feet or 2.1m above the ground. Point the antenna so that there are no "reflectors" or obstructions for 100 feet directly in front of the beam. A better method would be to point the antenna straight up toward the sky. Support the rear of the antenna on a wooden or metal pole or tube, and tie or guy the antenna boom with very light string or line. Now the driven element will be at arm level, and ground effects are removed. Most locations are pretty clear straight over head as well!

Install a short length of coax (1/2 wave is ideal... the antenna impedance will repeat each half wave from the antenna regardless of coax imperfections) between the coax connector and your bridge or wattmeter. If you are using your transmitter for an RF source, apply power and observe the reflected power. Turn off the power and adjust the T-Match bars equally in small increments. 1/8" or 3mm is a good starting point. Apply power again and observe results. If it got better, keep going. If it degraded, change the direction of your T-Match movement program and recheck your SWR. At some point you will observe a null in reflected power. When you have found it, mark the point on the driven element, then solder the T-Match bars to the brass driven element and #12 wires. A large 50-250-watt solder gun or iron is required here. Clean off excess flux.

Brass, copper and tin lead solder will oxidize in the weather and over the year's performance can degrade. It is a good idea to spray your handiwork with a good grade of clear paint sealant. As a general rule, the slower drying sprays tend to be more enduring. Rustoleum "Clear Seal" or Krylon clear sprays are recommended. A few light coats work better than one big one. Be sure to cover the connector before spraying.

DO NOT, UNDER ANY CIRCUMSTANCES, APPLY ANY TYPE OF SEALANT OR COATING TO THE DRIVEN ELEMENT, T-ARMS OR CONNECTOR ASSEMBLY, OTHER THAN KRYLON® CLEAR COAT. ANY OTHER COATING WILL ADVERSELY AFFECT THE SWR AND VOID YOUR WARRANTY.

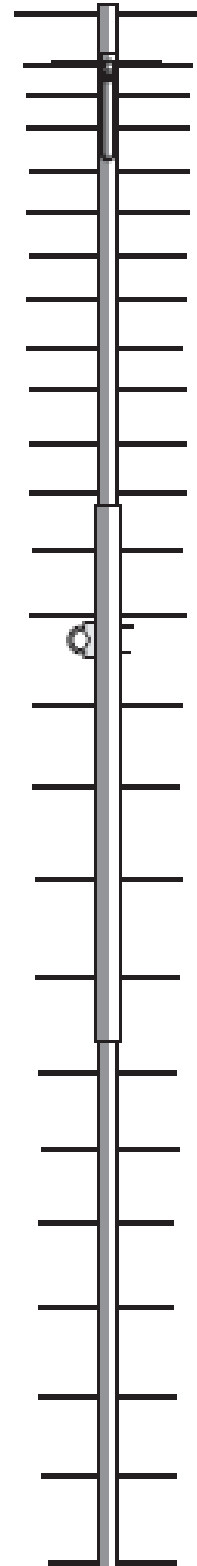
You are now ready to install your new antenna. Be careful when you dress the coax down the boom. Keep the coax away from any elements. Tape the cable tightly and securely to the boom. The Boom-to Mast plate has V shaped grooves to fit mast sizes up to 2" maximum. The 1/4" U-bolts, flat washers, lock washers and nuts are used to attach the boom to the mounting plate and the 5/16" U-bolts, flat washers, lock washers and nuts are used to attach the antenna to your mast. It is a good idea to apply a small amount the anti-seize compound to the stainless steel threads under the hex nuts to prevent galling of stainless steel.

This will complete the assembly of your DSEFO432-25. The construction of this antenna will provide many years of consistent performance with no degradation of performance due to corrosion and weathering.

TABLE 1. ELEMENT TABLE

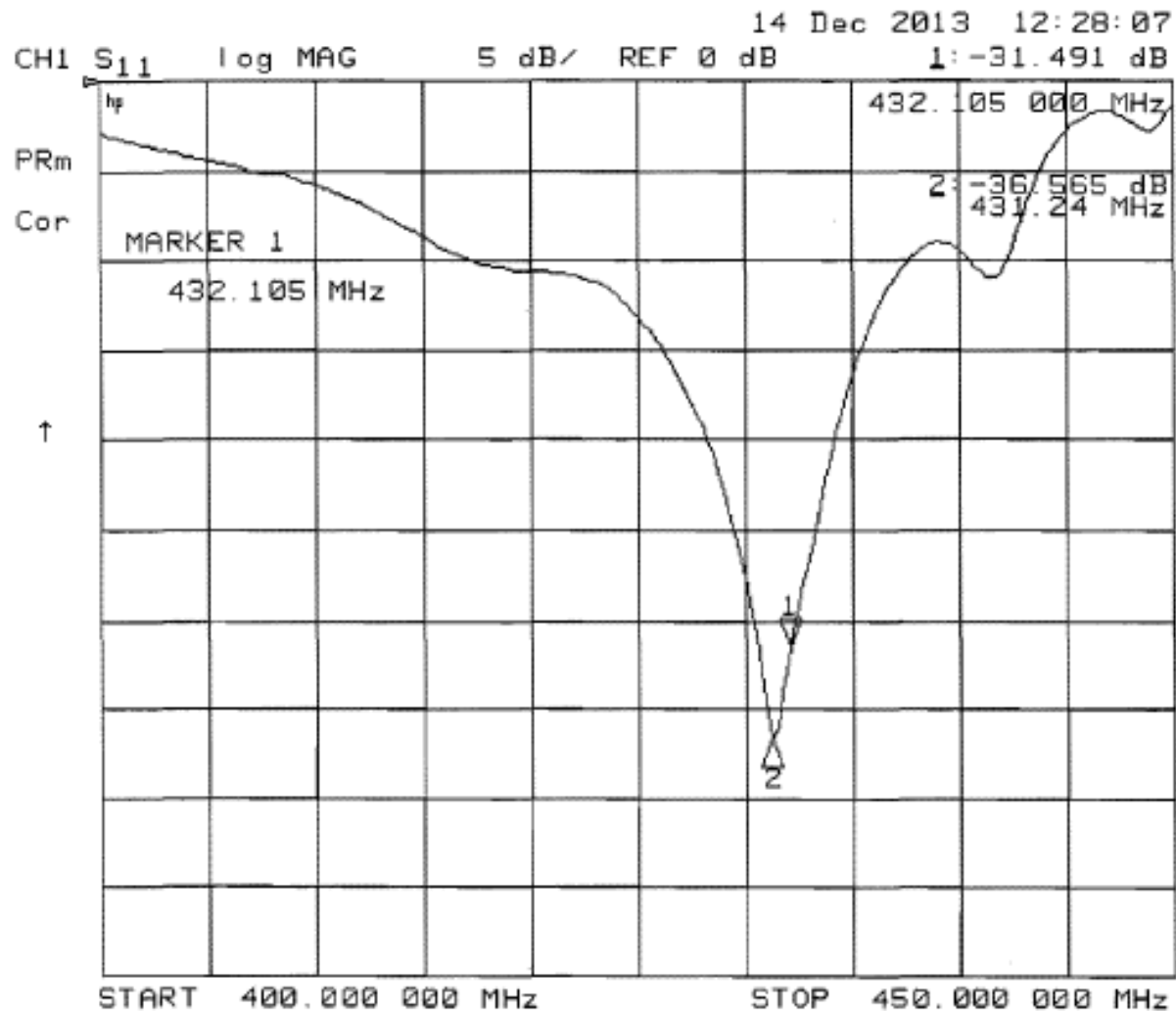
<i>Element Description</i>	<i>Element Length mm. +/- 1mm</i>	<i>Keeper Half Length mm.</i>
Reflector	348	157
Driven Element	340	153
Director #1	324	145
Director #2	313	139
Director #3	307	137
Director #4	303	136
Director #5	299	134
Director #6	297	133
Director #7	295	131
Director #8	293	130
Director #9	291	129
Director #10	289	128
Director #11	288	126
Director #12	287	126
Director #13	286	125.5
Director #14	285	125
Director #15	284	124.5
Director #16	283	124
Director #17	281	124
Director #18	280	124
Director #19	279	123.5
Director #20	278	123
Director #21	277	122
Director #22	276	122
Director #23	275	121

All measurements are in Millimeters.
Lengths are +/- 1 Millimeter.



Typical Return Loss plot using supplied dimensions.

Just for reference, -31.5 dB Return Loss is approximately 1.05:1 VSWR !!



Directive Systems Warranty Policy

All Directive Systems antennas are built with the finest materials available. We take great pride in building a quality product that will give years of good service and performance. If there is a defect in materials or workmanship within 90 days of purchase, Directive Systems will repair or replace the defective part, free of charge, to the original purchaser. **DO NOT RETURN ANYTHING WITHOUT PRIOR AUTHORIZATION FROM DIRECTIVE SYSTEMS.** Please contact us either by phone or email describing the problem and we will work to resolve it.

If, after examining a new antenna you received, you are not satisfied, contact us immediately for return authorization and refund. **ANY ANTENNA THAT HAS BEEN MODIFIED WILL BE SUBJECT TO A RESTOCKING CHARGE. IF AN ANTENNA IS SO MODIFIED AS TO MAKE IT UNUSABLE, DIRECTIVE SYSTEMS RESERVES THE RIGHT TO REFUSE TO ACCEPT THE ANTENNA FOR RETURN.**